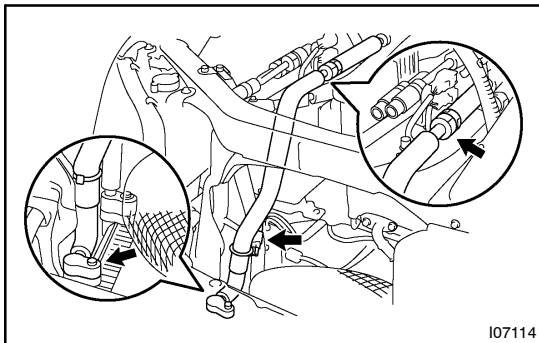


REMOVAL

1. TURN MOTOR SWITCH TO ON
2. OPERATE COMPRESSOR FOR APPROX. 10 MINUTES
3. TURN MOTOR SWITCH TO LOCK
4. REMOVE KEY FROM MOTOR SWITCH
5. REMOVE SERVICE PLUG (See page AC-1)
6. DISCONNECT NEGATIVE (-) TERMINAL CABLE FROM AUXILIARY BATTERY
7. DISCHARGE REFRIGERANT FROM REFRIGERATION SYSTEM



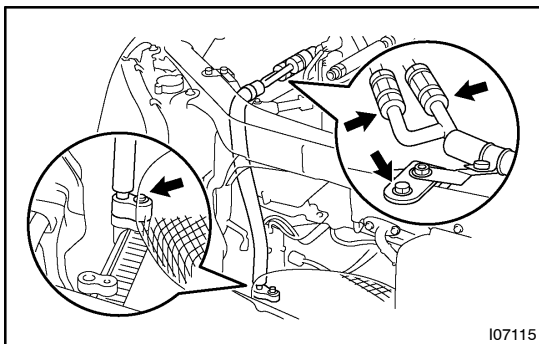
I07114

8. Exterior Condenser Outlet Side: REMOVE SUCTION TUBE

- (a) Disconnect the exterior heat exchanger tube temperature sensor connector.
- (b) Remove the bolt and disconnect the tube from condenser.
- (c) Loosen the nut and remove the tube.

NOTICE:

Cap the open fittings immediately to keep moisture or dirt out of the system.



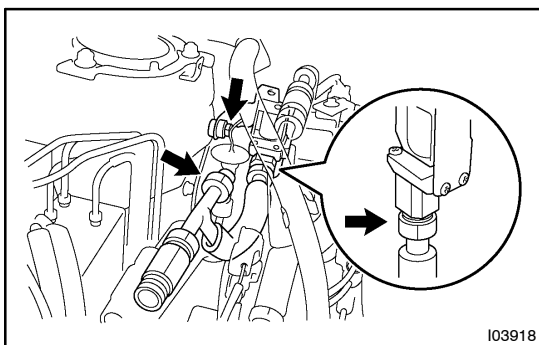
I07115

9. Exterior Condenser Inlet Side: REMOVE DISCHARGE TUBE

- (a) Remove the piping clamp set bolt.
- (b) Remove the bolt and disconnect the tube from condenser.
- (c) Loosen the 2 nuts and remove the tube.

NOTICE:

Cap the open fittings immediately to keep moisture or dirt out of the system.



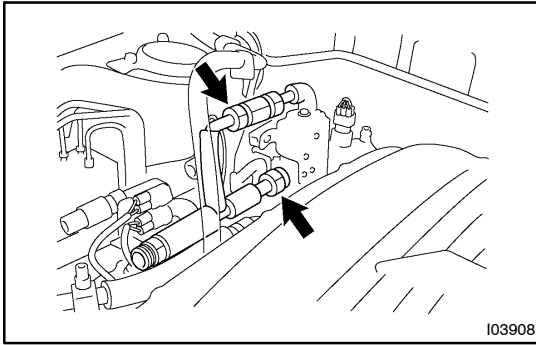
I03918

10. Evaporator Inlet Side: REMOVE DISCHARGE TUBE WITH MAGNETIC VALVE

- (a) Disconnect the connector from magnetic valve.
- (b) Remove the magnetic valve set bolt.
- (c) Loosen the 2 nuts and remove the tube.

NOTICE:

Cap the open fittings immediately to keep moisture or dirt out of the system.

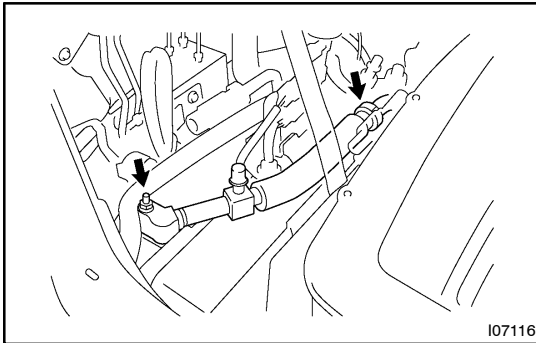


11. Exterior Condenser Outlet Side: REMOVE DISCHARGE TUBE

Loosen the 2 nuts and remove the tube

NOTICE:

Cap the open fittings immediately to keep moisture or dirt out of the system.



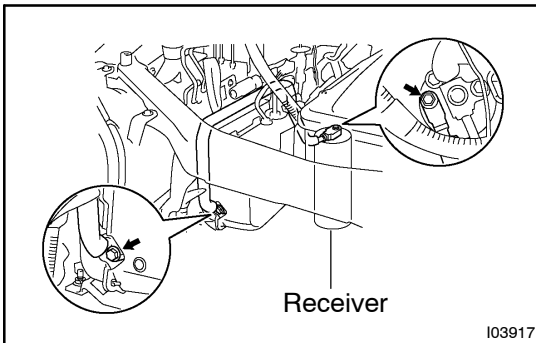
12. REMOVE SUCTION TUBE

(a) Remove the bolt and disconnect the tube from compressor.

(b) Loosen the nut remove the tube.

NOTICE:

Cap the open fittings immediately to keep moisture or dirt out of the system.

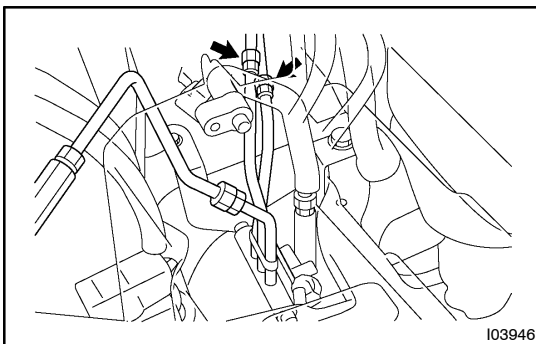


13. REMOVE LIQUID TUBE PARTS (Between Compressor and Receiver)

Remove the 2 bolts and tube.

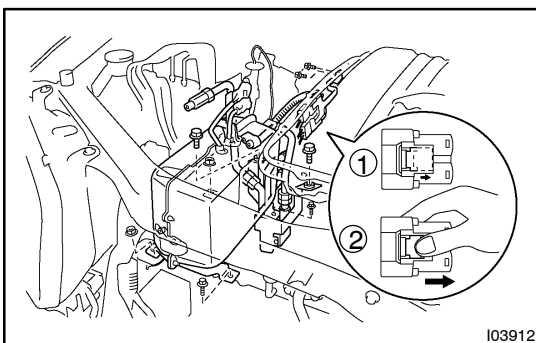
NOTICE:

Cap the open fittings immediately to keep moisture or dirt out of the system.



14. REMOVE COMPRESSOR

(a) Loosen the 2 nuts and disconnect the 2 tubes from the change valve.

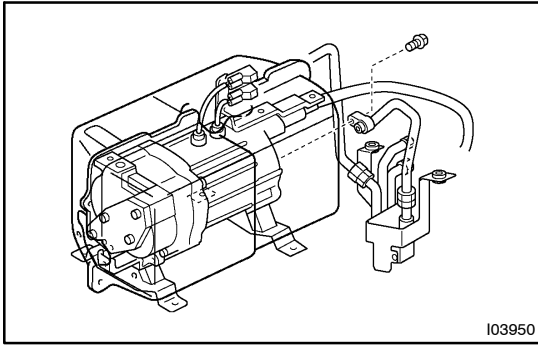


(b) Disconnect the connectors

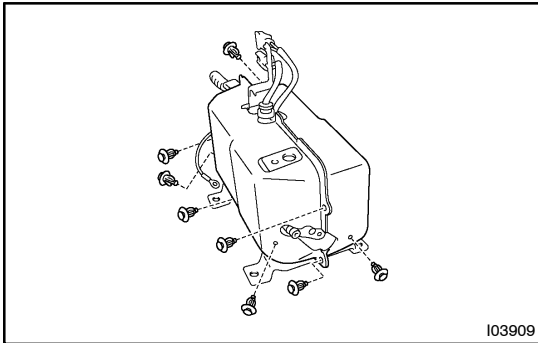
(c) Remove the 2 connector set bolts.

(d) Remove the 2 change valve set bolts.

(e) Remove the 2 bolts, 2 nuts and compressor with change valve.



- (f) Remove the bolt and remove the change valve from the compressor.



- (g) Remove the 8 clips and compressor cover.