

TORQUE SPECIFICATION

Part tightened	N·m	kgf·cm	ft·lbf
EV charge port assembly x Body	5.0	51	44 in·lbf
Traction batteries	3.9	40	35 in·lbf
Battery cover x Battery tray	3.9	40	35 in·lbf
Traction batteries x Body	58	590	43
Traction batteries cable x PCU	14.5	148	11
PCU cover x PCU case	6.0	61	53 in·lbf
EV capasiter (resister) x EV bracket	3.0	32	27
System main relay (No. 1, No. 2, No. 3) x EV bracket	3.0	32	27
Battery cable x Traction battery	12.5	128	9
Battery tray x Battery tray	6.0	61	53 in·lbf
Battery cooling fan x Battery tray	14.5	148	11